

© 2025







# **SETUP INSTRUCTIONS**



# **General Setup Instructions**

© 2025

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

# **Cleaning & Packing**

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
   Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
  All provided packing materials are for ease of repacking & component protection.

## Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



Hex Tool - Essential for Assembly





Part Identification - Numbering





Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock







# WARNING

### DO NOT USE POWER TOOLS

### LADDERS OR LIFTS MAY BE REQUIRED

### ALL CONNECTIONS MUST BE TIGHTLY SECURED



# **Straight Connection**

When assembling frame, first attach all straight connectors, then attach corner connectors.

© 2025

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connectors across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions. Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.



All knobs must be tightened securely to ensure a proper connection.

# **Corner Connection**

- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

### Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.



### Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.



# **SEG Graphic Installation** in 3 Steps

© 2025



**STEP 1:** Attach Corners



Insert narrow side of silicone welt into the channel at corner **1**, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

### STEP 2: Attach Middle



Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge **2** into the channel on opposite side.

Repeat with edge 3 & 4.



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location **2**.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

### The Perfect Fit

### **STEP 3:** Attach Sides



Install video.





© 2025

## Top View of Each Level



Case 1 of 2



© 2025

# Top View of Each Level



Case 2 of 2



Description Base Plate

Item Qty.

1

2

© 2025

### **Order #XXXXX** Lightbox Assembly





**Completed Assembly** 

Steps:

Refer to the CEI110 Frame Assembly general information page.

- 1) Assemble horizontals [2-3-4], [2A-3A-4A] & verticals [5-5A], [6-6A], [7-7A] together
- using straight connectors.
- 2) Connect vertical assemblies [5/5A], [6/6A]
  - between horizontal assemblies [2/3/4],
  - [2A/3A/4A] using corner connectors.
- 3) Attach verticals [7/7A] between horizontal assemblies.
  - See Z33 Attachment detail.
- 4) Connect Base Plates [2] to horizontals [2,4], using bolts.

Assemble frame flat on ground.



### Steps:

1) Attach power cords to Supernova lights as shown.

© 2025

2) Apply SEG Graphic & blocker to assembled frame. *Refer to the SEG Installation general information page.* 





FRONT ELEVATION VIEW